

SINGER
52-12

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 52-12

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MACHINE NO. 52-12

<u>No.</u>	<u>Name</u>
*13576	Arm with 450C, 2006 and 2803
8582	" Dowel Pin (back)
4389	" " " (front)
123 E	" Screw (left, back)
880 E	" " (left, front)
138 E	" " (right)
13502	" Shaft
2006	" " Bushing (back)
450 C	" " " " Set Screw
*2803	" " " (front)
144 D	" " Screw
15196	" Side Cover
51224 W	" " " Thumb Screw
*13577	Bed
2811	Crank Connecting Rod with two 158E
158 E	" " " Cap Screw
375 C	" " " Hinge Screw
1518 E	" " " " " Nut
13578	Face Plate
190 E	" " Screw
13506	Feed Bar
315 C	" " Screw Center
1519 E	" " " " Nut
2039	" Connecting Link

<u>No.</u>	<u>Name</u>
378 C	Feed Connecting Link Hinge Screw
1520 E	" " " " " Nut
30226	" Dog
30227	" "
30228	" "
30229	" "
30230	" "
30231	" "
30232	" "
30233	" "
30234	" "
30235	" "
30236	" "
30237	" "
30238	" "
30239	" "
30240	" "
191 C	" Screw
2261	" Eccentric with 448AL
448 AL	" Set Screw
2042	" Forked Connection
378 C	" " " Hinge Screw
1520 E	" " " " " Nut
13508	" Lifting Rock Shaft
13509	" " " " complete, Nos. 2509 and 13508

<u>No.</u>	<u>Name</u>
2509	Feed Lifting Rock Shaft Crank with 157J and 1813
157 J	" " " " " Clamping Screw
1813	" " " " " Roller and Stud
307 C	" " " " " Screw Center (left)
1513 C	" " " " " " " Nut
867 C	" " " " " " (right)
2164	" Regulator
74 E	" " Hinge Screw
747 E	" " Thumb Screw
2047	" Rock Shaft
2046	" " " 2047 with 2048
2048	" " " Crank with 465C
2049	" " " " Pin
465 C	" " " " Set Screw
307 C	" " " " Screw Center
1513 C	" " " " " Nut
13616	Looper, small (left hand)
13617	" " (right hand)
13634	" Carrier with two 237AL and twelve 853AL
237 AL	" " Set Screw
13516	" " Shaft
13517	" " " Bushing
448 AL	" " " " Set Screw
237 AL	" " " Set Screw
13579	" Driving Shaft

<u>No.</u>	<u>Name</u>
13519	Looper Driving Shaft Crank with 460AL and 1962
2269	" " " " Pin
1962	" " " " Roller and Stud
460 AL	" " " " Set Screw
13520	" " " Head with 211C
2273	" " " " Pin
13521	" " " Link with 329E
329 E	" " " " Adjusting Screw
829 C	" " " " Hinge Screw
1520 E	" " " " " " Nut
13580	" " " complete, Nos. 2273, 13520 and 13579
853 AL	" Set Screw
13503	Machine Pulley with two 448AL
448 AL	" " Set Screw
13581	Needle Bar (hollow)
13582	" " Connecting Link with 794E
794 E	" " " " Adjusting Screw
881 C	" " " " Hinge Screw
13674	" " " Stud with 1904 and two 640C
640 C	" " " " Clamping Screw

<u>No.</u>	<u>Name</u>
1904	Needle Bar Connecting Stud Roller (roller only)
13585	" " Crank with 435AL and 1293AL
1293 AL	" " " Position Screw
435 AL	" " " Set Screw
13653	" Clamp with twelve 50014 AL
2273	" " Pin
50014 AL	" Set Screw
13526	Oscillating Rock Shaft
3052	" " " Hinge Pin
1513 C	" " " " " Nut
635 C	" " " " " Screw Bearing
1513 C	" " " " " " " Nut
2058	Presser Bar
2062	" " Lifter
1058 C	" " " Hinge Screw
1520 E	" " " " " Nut
2953	" " Lifting Bracket with 453AL
453 AL	" " " " " Set Screw
2308	" " Spring
2070	" " " Washer

<u>No.</u>	<u>Name</u>
30391	Presser Foot
30392	" "
30393	" "
30394	" "
30395	" "
31376	" "
31377	" "
31378	" "
31379	" "
31380	" "
31381	" "
31382	" "
31383	" "
31384	" "
31385	" "
31386	" "
31387	" "
31388	" "
31389	" "
31390	" "
31391	" "

<u>No.</u>	<u>Name</u>
190 J	Presser Foot Screw
263 W	Pressure Regulating Thumb Screw
13722	Tension Bracket with twenty-one 13589
13723	" " complete, Nos. 13722, twelve each 637C, 1547D, 1560C, 13710 and twenty-four 2921
914 A	" Bracket Screw
2921	" Disc
13589	" " Steady Pin
1560 C	" Regulating Thumb Nut
637 C	" Screw Stud
1547 D	" " " Nut
13710	" Spring
13673	Thread Guide (back of arm)
13609	" " (side of arm)
219 A	" " " " " Screw
1609 D	" Nipper Adjusting Thumb Nut
13533	" " Body
460 AL	" " " Set Screw
13534	" " Cam with 882AL
882 AL	" " " Set Screw
13669	" " Eyelet
1527 D	" " Lock Nut
13567	" " Separating Plate
12162	" " " " Guide Pin
13537	" " Stud with 13538

<u>No.</u>	<u>Name</u>
13538	Thread Nipper Stud Position Pin
13539	" " " Roller
13540	" " " " Pin
2026	" " " Spring
13559	" " " complete, Nos. 13537, 13539 and 13540
13716	" " " complete, Nos. 1527D, 1609D, 2026, 13533, 13559, 13669 and four 13567
13709	Thread Take-Up Plate
883 B	" " " Screw
30786	Throat Plate
30787	" "
30788	" "
30789	" "
30790	" "
30791	" "
30792	" "
30793	" "
30794	" "
30795	" "
30796	" "
30797	" "
30798	" "
30799	" "
691 A	" " Screw
13635	Drip Pan with four 1 inch wire nails